**Specs Required For Automated Labeling**

Listed below are the required label specifications for labels to be applied. Please follow all label specifications to avoid additional label application charges.

1. Label must be cleanly die cut (no deep die cuts) and centered on web of uniform width.
2. Label Spacing: Minimum 1/8” between labels, 1/16” on each edge
3. 12” per roll outside diameter requirement. 3” inside diameter core standard the **FULL** width of the label.
4. Copy position #3 for single front and wrap labeling. Copy position #4 for back labeling. (*See illustration*) Copy position does not matter for circular (spot) labels for top or bottom labeling.
5. All splices must be suitable for automatic application. **NO** mill or factory splices.
6. There must be a minimum of 3/16” clearance between label edge and any radius on the container area.
7. All Label waste removed.